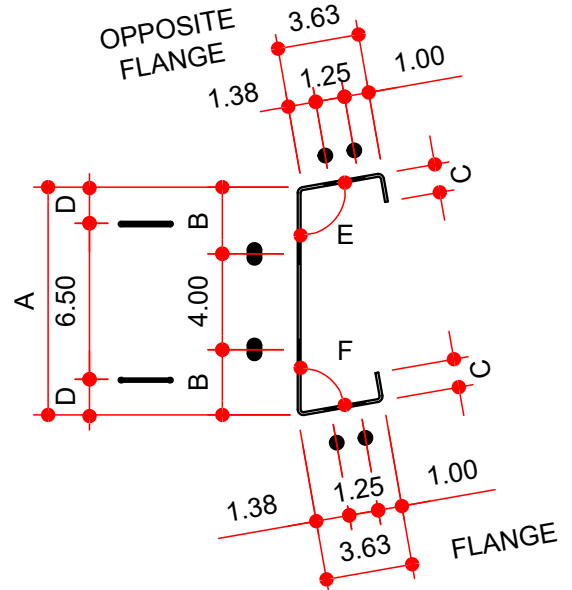
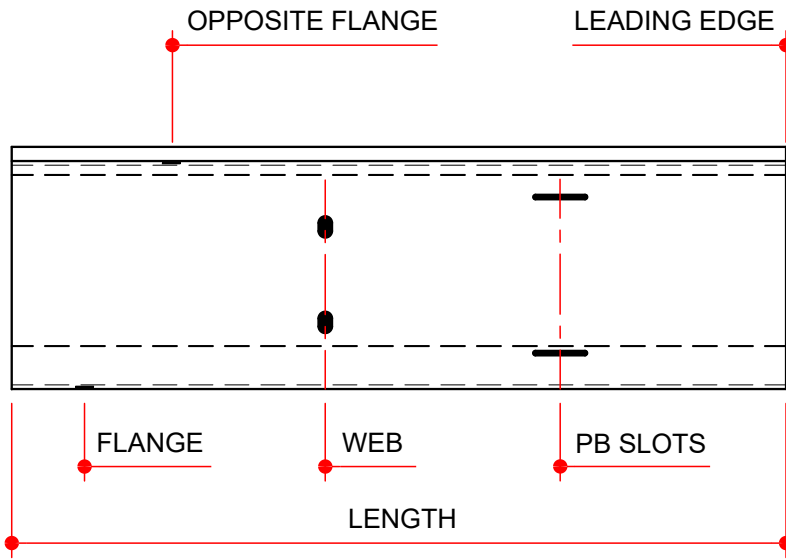


MASTER PART MARK	VIN	AVAILABLE THICKNESS	YIELD MIN.	BLANK LENGTH	BLANK WIDTH	WEIGHT
95E_ _	B	0.060, 0.075, 0.099	55 KSI	VARIES	17.94	VARIES

PART MARK EXAMPLE



DEPTH	BLANK WIDTH	DESIGN THICKNESS	ES SLOPE	A	B	C	D	E DEGREES	F DEGREES	WEIGHT (lb./ft.)
9 1/2"	17.94	0.060	1	9.50	2.75	0.85	1.50	92.40	87.60	3.66
			2	9.50	2.75	0.85	1.50	99.46	80.54	3.66
			3 & 4	9.92	2.96	0.63	1.71	106.26	73.74	3.66
		0.075	1	9.50	2.75	0.91	1.50	92.40	87.60	4.58
			2	9.50	2.75	0.91	1.50	99.46	80.54	4.58
			3 & 4	9.92	2.96	0.69	1.71	106.26	73.74	4.58
		0.099	1	9.50	2.75	1.00	1.50	92.40	87.60	6.04
			2	9.50	2.75	1.00	1.50	99.46	80.54	6.04
			3 & 4	9.92	2.96	0.79	1.71	106.26	73.74	6.04

NOTES:

- 1) ALL NBG THICKNESSES SHOWN, INVENTORIED DIVISION THICKNESSES VARY, CONFIRM [HERE](#).
- 2) FOR ADDITION INFORMATION SEE THE "EAVE STRUTS" DPM MANUAL.

PUNCHING NOTES

CODE "W", WEB 9/16" X 1" SLOTS
 CODE "F", FLANGE 9/16" Ø HOLES (LOW SIDE EAVE)
 CODE "J", PURLIN BRACING SLOTS 3/16" X 2 1/4"
 CODE "H" OPP. FLANGE 9/16" Ø HOLES (HIGH SIDE EAVE)

TOLERANCES

DEPTH ± 3/16"
 FLANGE ± 3/16"
 LIP + 3/8" - 1/8"
 LIP ANGLE ± 5°
 FLANGE TO WEB ANGLE ± 3°
 INSIDE RADII 1/4" (+ 1/8" - 1/16")
 CAMBER 1/4" X L (FT.)/10'