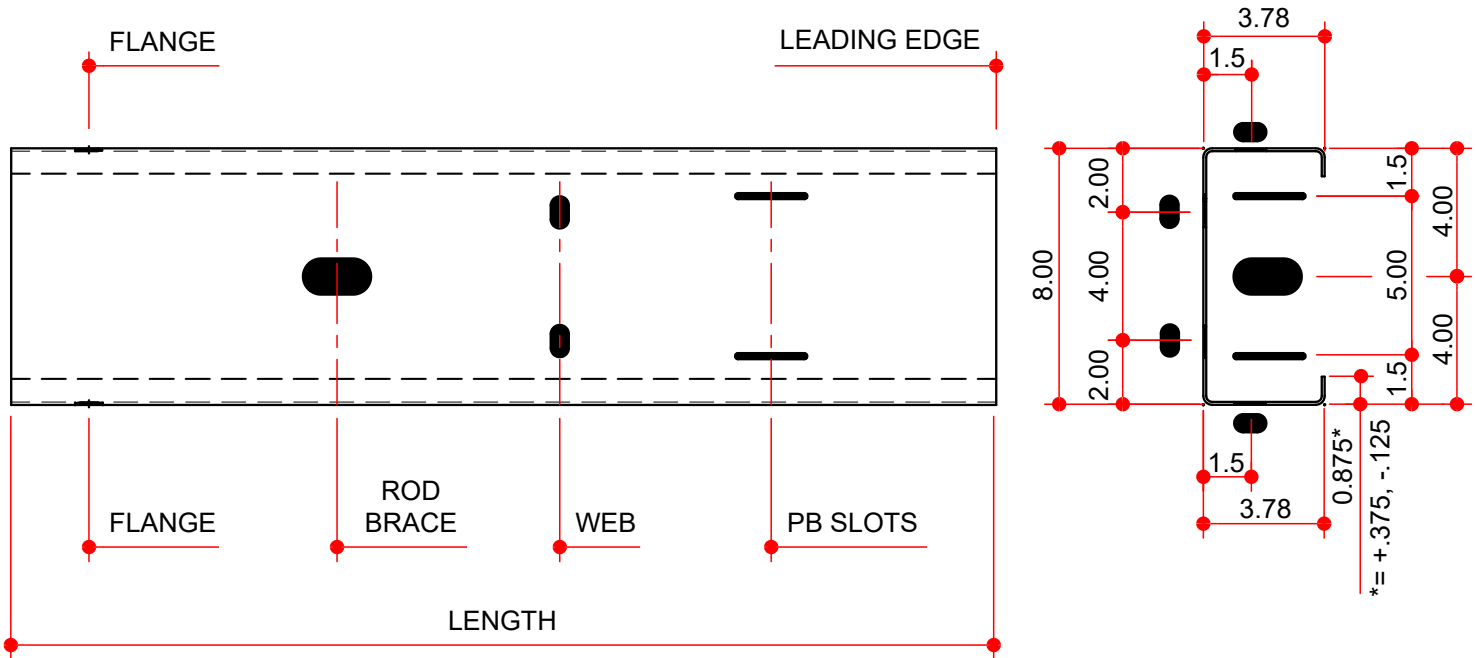


MASTER PART MARK	VIN	AVAILABLE THICKNESS	YIELD MIN.	BLANK LENGTH	BLANK WIDTH	WEIGHT
80S- _	B	0.075, 0.089, 0.099, 0.105, 0.120	55 KSI	VARIES	16.75	VARIES



NOTES:

- 1) ALL NBG THICKNESSES SHOWN, INVENTORIED DIVISION THICKNESSES VARY, CONFIRM [HERE](#).
- 2) FOR ADDITION INFORMATION SEE THE "PURLINS / GIRTS" DPM MANUAL.

PUNCHING NOTES

CODE "W", WEB 9/16" X 1" SLOTS
 CODE "F", FLANGE 9/16" X 1" SLOTS
 CODE "A", BOTH WEB AND FLANGE SLOTS (FOR CF EW)
 CODE "C", ROD BRACE 1 1/8" X 2 3/8" SLOTS
 CODE "J", PURLIN BRACING SLOTS 3/16" X 2 1/4"

TOLERANCES

DEPTH $\pm 3/16"$
 FLANGE $\pm 3/16"$
 LIP + 3/8" - 1/8"
 LIP ANGLE $\pm 5^\circ$

FLANGE TO WEB ANGLE $\pm 3^\circ$
 INSIDE RADII 1/4" (+ 1/8" - 1/16")