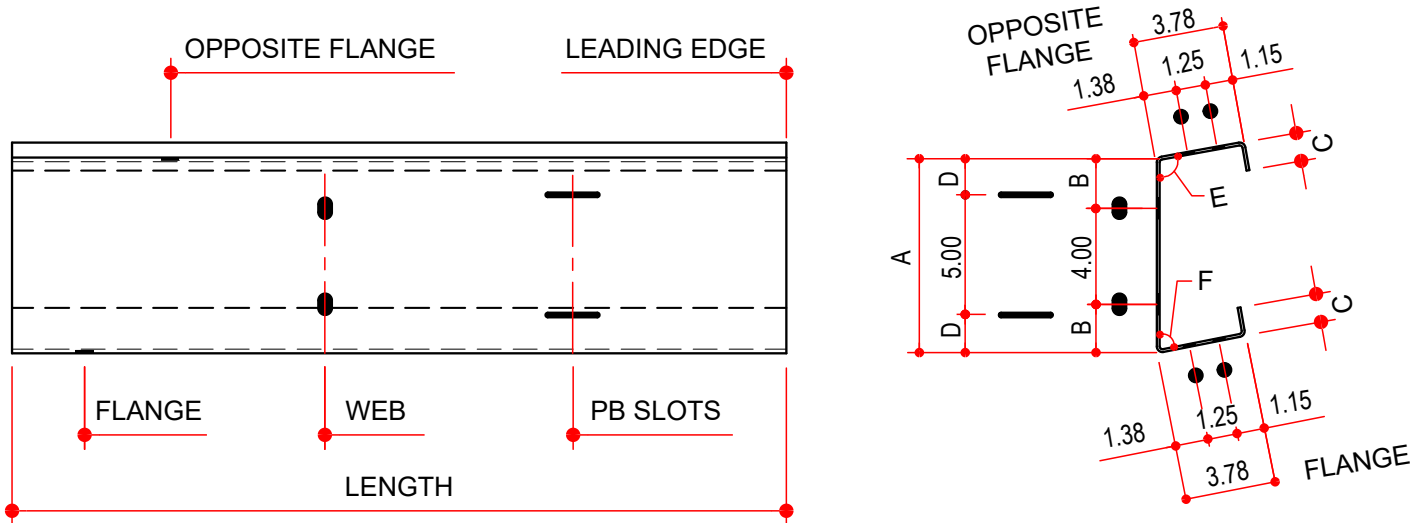


MASTER PART MARK	VIN	AVAILABLE THICKNESS	YIELD MIN.	BLANK LENGTH	BLANK WIDTH	WEIGHT
80E_ _	B	0.060, 0.075, 0.099	55 KSI	VARIES	16.75	VARIES

PART MARK EXAMPLE



DEPTH	BLANK WIDTH	DESIGN THICKNESS	ES SLOPE	A	B	C	D	E DEGREES	F DEGREES	WEIGHT (lb./ft.)
8"	16.75	0.060	1	8.00	2.00	0.83	1.50	92.40	87.60	3.42
			2	8.00	2.00	0.83	1.50	99.46	80.50	3.42
			3 & 4	8.35	2.18	0.71	1.68	106.26	73.74	3.42
		0.075	1	8.00	2.00	0.89	1.50	92.40	87.60	4.28
			2	8.00	2.00	0.89	1.50	99.46	80.50	4.28
			3 & 4	8.35	2.18	0.78	1.68	106.26	73.74	4.28
		0.099	1	8.00	2.00	0.98	1.50	92.40	87.60	5.64
			2	8.00	2.00	0.98	1.50	99.46	80.50	5.64
			3 & 4	8.35	2.18	0.81	1.68	106.26	73.74	5.64

NOTES:

- 1) ALL NBG THICKNESSES SHOWN, INVENTORIED DIVISION THICKNESSES VARY, CONFIRM [HERE](#).
- 2) FOR ADDITION INFORMATION SEE THE "EAVE STRUTS" DPM MANUAL.

PUNCHING NOTES

CODE "W", WEB 9/16" X 1" SLOTS  
 CODE "F", FLANGE 9/16" Ø HOLES (LOW SIDE EAVE)  
 CODE "J", PURLIN BRACING SLOTS 3/16" X 2 1/4"  
 CODE "H" OPP. FLANGE 9/16" Ø HOLES (HIGH SIDE EAVE)

TOLERANCES

DEPTH ± 3/16"  
 FLANGE ± 3/16"  
 LIP + 3/8" - 1/8"  
 LIP ANGLE ± 5°

FLANGE TO WEB ANGLE ± 3°  
 INSIDE RADII 1/4" (+ 1/8" - 1/16")  
 CAMBER 1/4" X L (FT.)/10'