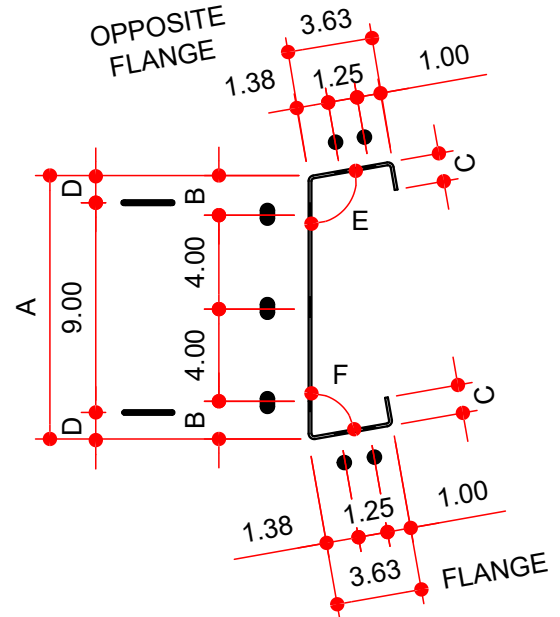
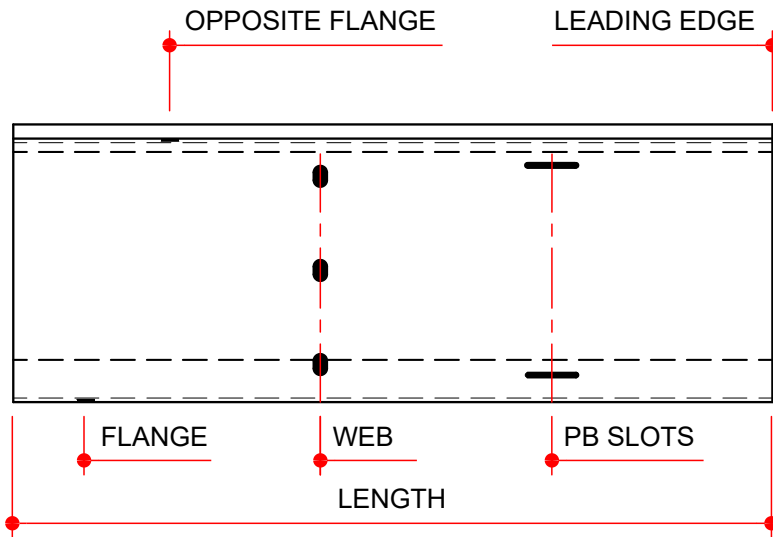
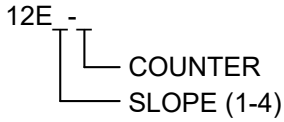


MASTER PART MARK	VIN	AVAILABLE THICKNESS	YIELD MIN.	BLANK LENGTH	BLANK WIDTH	WEIGHT
12E_-_	B	0.075, 0.099, 0.120	55 KSI	VARIES	20.44	VARIES

PART MARK EXAMPLE



DEPTH	BLANK WIDTH	DESIGN THICKNESS	ES SLOPE	A	B	C	D	E DEGREES	F DEGREES	WEIGHT (lb./ft.)
12"	20.44	0.075	1	12.00	2.00	0.89	1.50	92.40	87.60	5.22
			2	12.00	2.00	0.89	1.50	99.46	80.54	5.22
			3 & 4	12.50	2.25	0.64	1.75	106.26	73.74	5.22
		0.099	1	12.00	2.00	0.98	1.50	92.40	87.60	6.89
			2	12.00	2.00	0.98	1.50	99.46	80.54	6.89
			3 & 4	12.50	2.25	0.73	1.75	106.26	73.74	6.89
		0.120	1	12.00	2.00	1.06	1.50	92.40	87.60	8.35
			2	12.00	2.00	1.06	1.50	99.46	80.54	8.35
			3 & 4	12.50	2.25	0.82	1.75	106.26	73.74	8.35

NOTES:

- 1) ALL NBG THICKNESSES SHOWN, INVENTORIED DIVISION THICKNESSES VARY, CONFIRM [HERE](#).
- 2) FOR ADDITION INFORMATION SEE THE "EAVE STRUTS" DPM MANUAL.

PUNCHING NOTES

CODE "W", WEB 9/16" X 1" SLOTS  
 CODE "F", FLANGE 9/16" Ø HOLES (LOW SIDE EAVE)  
 CODE "J", PURLIN BRACING SLOTS 3/16" X 2 1/4"  
 CODE "H" OPP. FLANGE 9/16" Ø HOLES (HIGH SIDE EAVE)

TOLERANCES

DEPTH ± 3/16"  
 FLANGE ± 3/16"  
 LIP + 3/8" - 1/8"  
 LIP ANGLE ± 5°  
 FLANGE TO WEB ANGLE ± 3°  
 INSIDE RADII 1/4" (+ 1/8" - 1/16")  
 CAMBER 1/4" X L (FT.)/10'