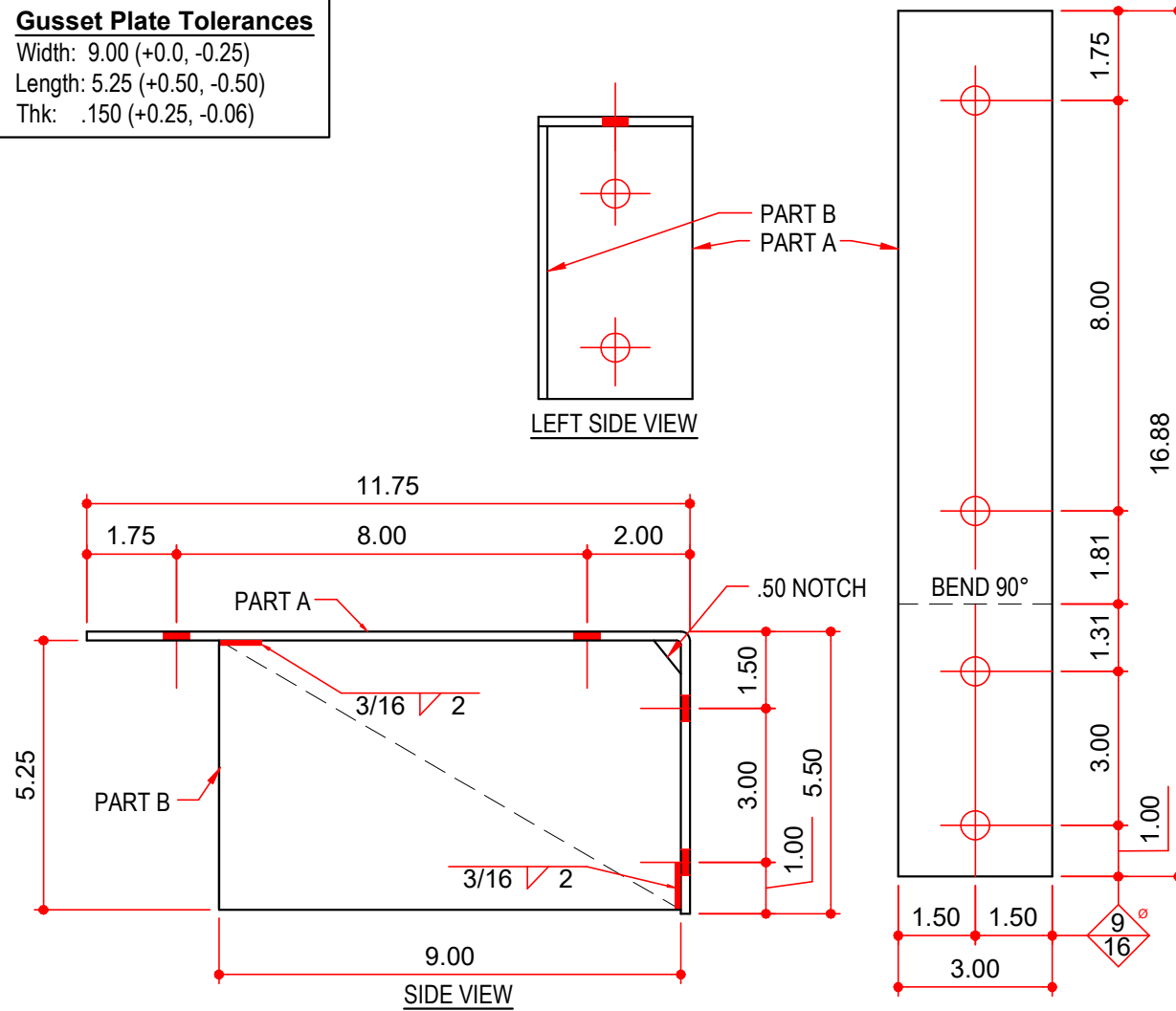


| MASTER PART MARK | VIN | AVAILABLE THICKNESS | YIELD MIN. | BLANK LENGTH | BLANK WIDTH | WEIGHT (LBS) |
|------------------|-----|---------------------|------------|--------------|-------------|--------------|
| GCM22 | A | NA | NA | NA | NA | 5.21 |
| SUB PART MARK | VIN | AVAILABLE THICKNESS | YIELD MIN. | BLANK LENGTH | BLANK WIDTH | WEIGHT (LBS) |
| PART-A | NA | 0.188 | 55 KSI | 16.88 | 3.00 | 2.69 |
| PART-B | NA | 0.188 | 55 KSI | 5.25 | 9.00 | 2.52 |

Gusset Plate Tolerances

Width: 9.00 (+0.0, -0.25)
 Length: 5.25 (+0.50, -0.50)
 Thk: .150 (+0.25, -0.06)



NOTES:

- 1) ALL WELDS PER AWS STANDARDS.
- 2) FULL GUSSET STANDARD. ALTERNATE TO PROVIDE A HALF GUSSET IS ACCEPTABLE BY DESIGN

AVAILABLE COLORS

GP, HD, RP, NP