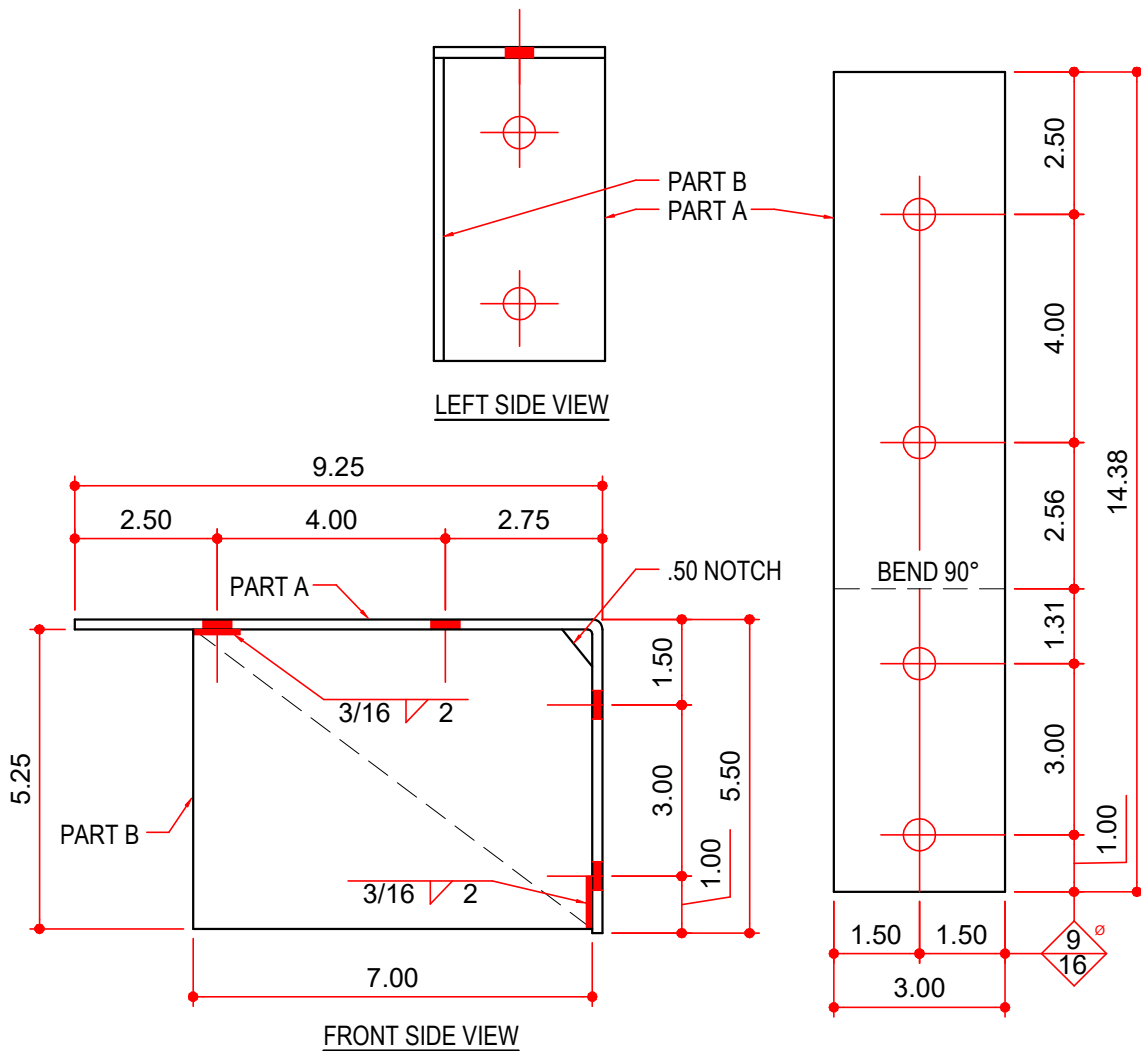


| MASTER PART MARK | VIN | AVAILABLE THICKNESS | YIELD MIN. | BLANK LENGTH | BLANK WIDTH | WEIGHT (LBS) |
|------------------|-----|---------------------|------------|--------------|-------------|--------------|
| GCM20            | A   | NA                  | NA         | NA           | NA          | 4.25         |
| SUB PART MARK    | VIN | AVAILABLE THICKNESS | YIELD MIN. | BLANK LENGTH | BLANK WIDTH | WEIGHT (LBS) |
| PART-A           | NA  | 0.188               | 55 KSI     | 14.375       | 3.000       | 2.30         |
| PART-B           | NA  | 0.188               | 55 KSI     | 5.25         | 7.000       | 1.95         |



| Gusset Plate Tolerances     |
|-----------------------------|
| Width: 7.00 (+0.0, -0.25)   |
| Length: 5.25 (+0.50, -0.50) |
| Thk: .150 (+0.25, -0.06)    |

**NOTES:**

- 1) ALL WELDS PER AWS STANDARDS.
- 2) FULL GUSSET STANDARD. ALTERNATE TO PROVIDE A HALF GUSSET IS ACCEPTABLE BY DESIGN

**AVAILABLE COLORS**

GP, HD, RP, NP