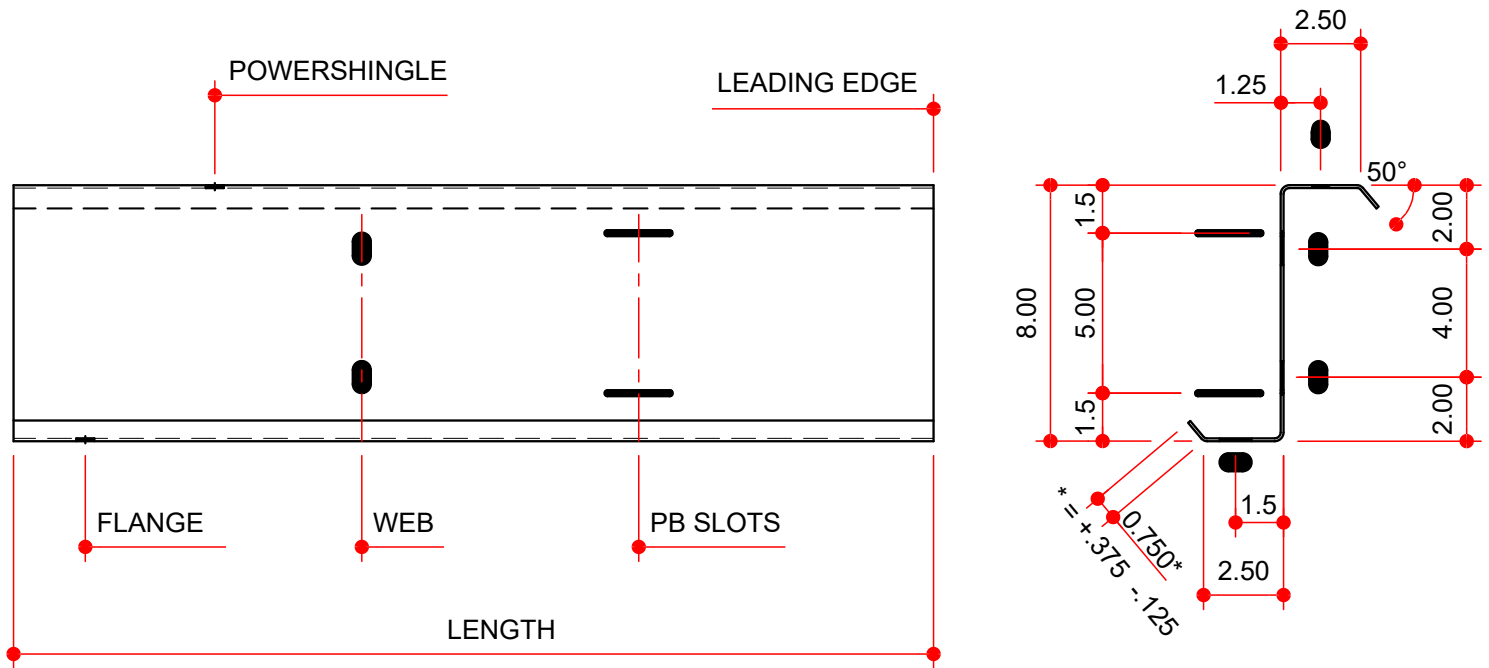


MASTER PART MARK	VIN	AVAILABLE THICKNESS	YIELD MIN.	BLANK LENGTH	BLANK WIDTH	WEIGHT
80Z-_ B	B	0.054, 0.060, 0.067, 0.075, 0.089, 0.099, 0.105	55 KSI	VARIES	14.06	VARIES



**NOTES:**

- 1) ALL NBG THICKNESSES SHOWN, INVENTORIED DIVISION THICKNESSES VARY, CONFIRM [HERE](#).
- 2) FOR ADDITION INFORMATION SEE THE "PURLINS / GIRTS" DPM MANUAL.

PUNCHING NOTES

CODE "W", WEB 9/16" X 1" SLOTS  
 CODE "F", FLANGE 9/16" X 1" SLOTS  
 CODE "J", PURLIN BRACING SLOTS 3/16" X 2 1/4"  
 CODE "R", POWERSHINGLE SLOT 9/16" X 1 1/2"  
 (available at NBGSC and CBCCA only)

TOLERANCES

DEPTH ± 3/16"  
 FLANGE ± 3/16"  
 LIP + 3/8" - 1/8"  
 LIP ANGLE ± 5°  
 FLANGE TO WEB ANGLE ± 3°  
 INSIDE RADII 1/4" (+ 1/8" - 1/16")