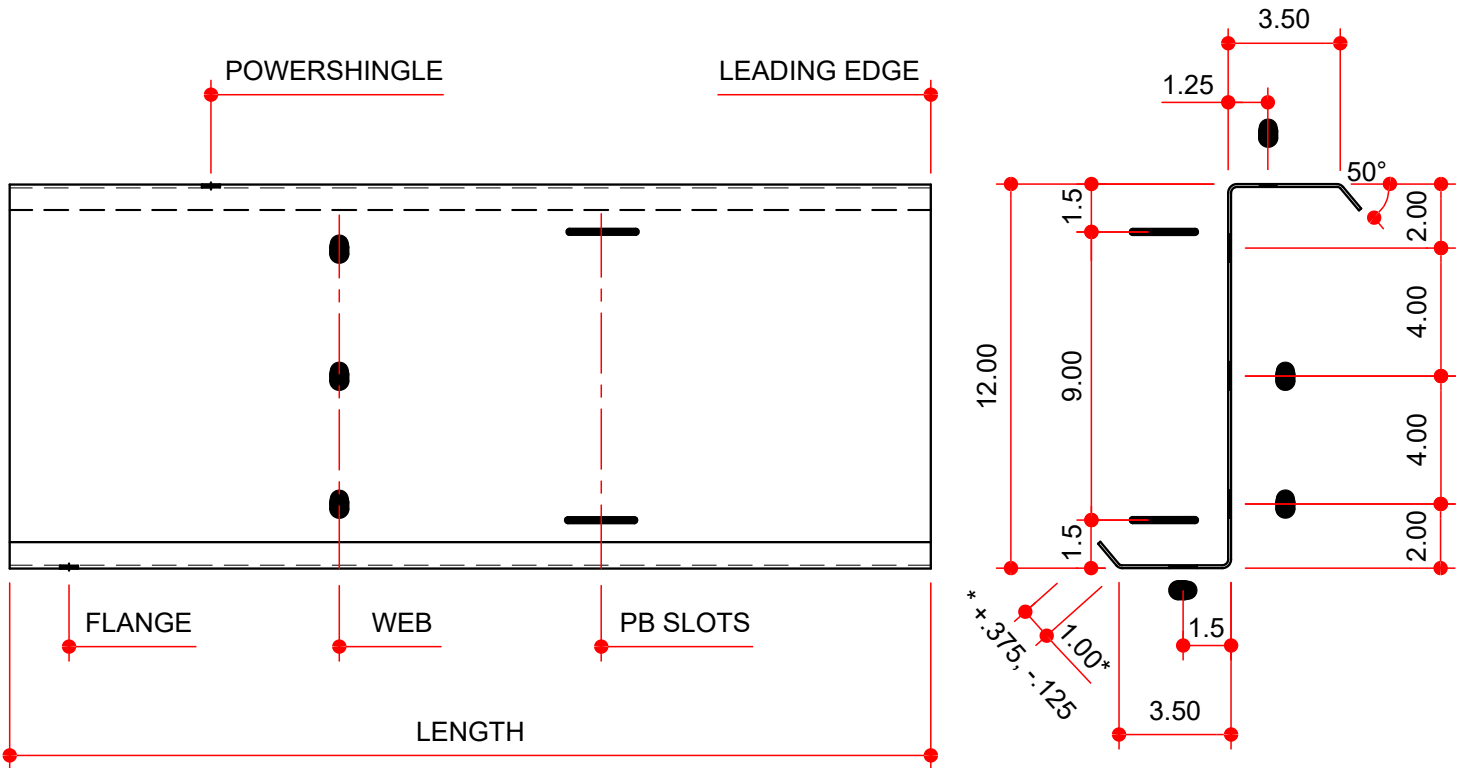


MASTER PART MARK	VIN	AVAILABLE THICKNESS	YIELD MIN.	BLANK LENGTH	BLANK WIDTH	WEIGHT
12Z-_ B	B	0.075, 0.089, 0.099, 0.105, 0.120	55 KSI	VARIABLES	20.44	VARIABLES



**NOTES:**

- 1) ALL NBG THICKNESSES SHOWN, INVENTORIED DIVISION THICKNESSES VARY, CONFIRM [HERE](#).
- 2) FOR ADDITIONAL INFORMATION SEE THE "PURLINS / GIRTS" DPM MANUAL

**PUNCHING NOTES**

CODE "W", WEB 9/16" X 1" SLOTS  
 CODE "F", FLANGE 9/16" X 1" SLOTS  
 CODE "J", PURLIN BRACING SLOTS 3/16" X 2 1/4"  
 CODE "R", POWERSHINGLE SLOT 9/16" X 1 1/2"  
 (available at NBGSC and CBCCA only)

**TOLERANCES**

DEPTH  $\pm 3/16$ "  
 FLANGE  $\pm 3/16$ "  
 LIP  $+ 3/8$ " -  $1/8$ "  
 LIP ANGLE  $\pm 5^\circ$   
 FLANGE TO WEB ANGLE  $\pm 3^\circ$   
 INSIDE RADII 1/4" (+ 1/8" - 1/16")